

GLOSS**SPO/G105****DESCRIPTION:**

SPO Gloss is a top quality oil based coating with excellent opacity. Dries to a high gloss finish.

RECOMMENDED USE:

SPO Gloss is ideal for use on suitably primed metal, wood and GRP doors, frames, pipes, benches and trim. For interior and exterior use.

AVAILABILITY:

1 litre, 2.5 litre

FINISH:

Gloss

COLOUR:

Black, White.

TYPICAL S.G. (SPECIFIC GRAVITY):

0.93 to 1.15 @ 20 °C

VOLUME SOLIDS:

39%

WET FILM THICKNESS W.F.T

100 microns

DRY FILM THICKNESS D.F.T

50 to 55 microns

EXPECTED SPREADING RATE:

13 sq.m / litre

@ 50 microns DFT

The practical spreading rate may be lower as this depends on factors such as the porosity and roughness of the surface to be painted and material losses during application.

TYPICAL VISCOSITY:

4.5 to 5.5 Poise @ 25 °C

FLASH POINT:

Above 32 °C (closed cup)

DRYING TIME: @ RECOMMENDED D.F.T

Touch dry: 6 hours @ 20 °C

Hard dry: 12 hours @ 20 °C

Full hardness: 5 to 7 days @ 20 °C

Low temperature and high humidity will adversely affect application, drying and performance of any coating.

MINIMUM OVERCOATING TIME:

16 hours or overnight

APPLICATION SPECIAL CONDITIONS:

N/A

VOC CONTENT:

Max 399 g / litre

VOC's (Volatile Organic Compounds) contribute to atmospheric pollution

APPLICATION DETAILS:

Application N/A
restrictions

Method: Brush or Roller

Thinner White Spirit
(Max vol):

Nozzle size: N/A

Nozzle N/A
pressure:

Cleaning White Spirit
solvent:

Recoat 16 hours or
interval: overnight

SURFACE PREPARATION:

All surfaces should be clean, dry, sound and free from contaminants.

For further advice contact SPO Technical Services at
sales@specialistpaintsonline.co.uk

The physical constants are subject to normal manufacturing tolerances.

Existing painted surfaces should be cleaned, degreased and sanded to ensure an adequate "key" is produced. Remove all loose, flaking material and treat bare areas as new substrate then prepare accordingly.

MIXING INSTRUCTIONS:

Mix well before use.

APPLICATION CONDITIONS:

As dictated by normal good painting practice. Care must be taken during application that the temperature is above the dew point to avoid any contamination. In confined spaces, provide adequate ventilation during application and drying.

PRECEDING COAT:

SPO Undercoat, or other suitable undercoat.

SUBSEQUENT COAT:

SPO Gloss.

REMARKS:

2010 Compliant.

The information given in this data sheet is based on experience and is accurate to the best of our knowledge. No guarantee should be implied, however, as the conditions of use are beyond our control. This data sheet does not constitute a specification. In case of doubt as to the suitability of the product please contact our Technical Service Department at sales@specialistpaintsonline.co.uk

HEALTH AND SAFETY:

See safety data sheet - White - SDS 11328,
Black - SDS 11329

ISSUED:

12 May 2011

REVISION:

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